Montážny návod StrongMax 18

Zásuvkový systém Strong s oceľovou bočnicou, plným výsuvom a tlmeným dovieraním (aj verzia PUSH).
Dno a chrbát z LDTD 18 mm.

Výpočet prírezov

Diel	Rozmer	Poznámka
Šírka dna	LW - 21 mm	LW = svetlá šírka korpusu
Hĺbka dna	NL - 20 mm	NL = nominálna dĺžka výsuvu
Šírka chrbta	LW - 42 mm	
Min. vnútorná hĺbka korpusu	NL + 5 mm	
Hrúbka dna a chrbta	18 mm	LDTD

Výška chrbta

Výška zásuvky	Výška chrbta
H-89	59 mm
H-121	91 mm
H-185	155 mm
H-249	219 mm

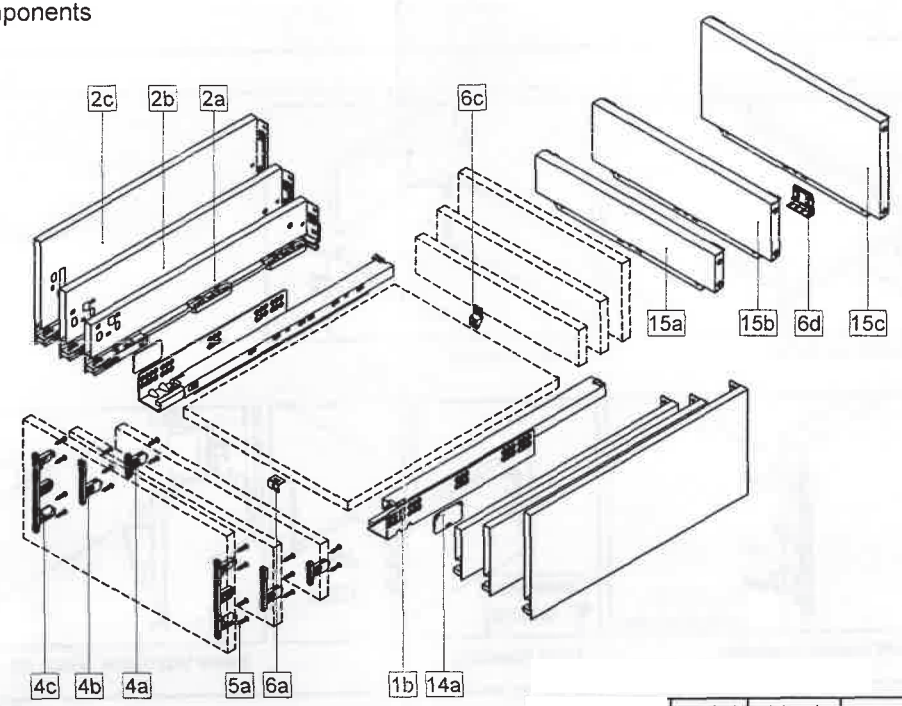
Pri šírke skrinky od 800 mm pripevnite chrbát aj skrutkou Ø 3,5 × 15.
Dno a chrbát vypočíta kalkulačka zásuviek: flab.sk/kalkulacka-zasuviek/#strongmax

Obsah

- Montážny návod StrongMax 18 (komponenty, rozmery, montáž)
- Verzia PUSH (otváranie zatlačením)

StrongMax18 H 89/121/185 NL 270-650

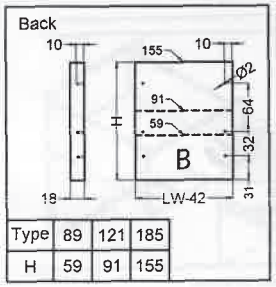
Components



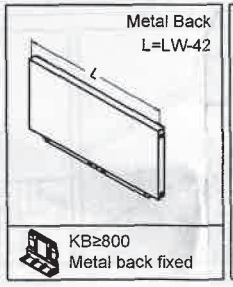
1b. Cabinet profiles L/R	5a. Front fixing-brackets screw (Ø4x17)
2a. 89 Drawer Sides L/R	6a. Front fixing (for wide drawer)
2b. 121 Drawer Sides L/R	6c. Back fixing (for wide drawer)
2c. 185 Drawer Sides L/R	6d. Metal back fixing (for wide drawer)
4a. 89 Front fixing-brackets	14a. Side cover plate
4b. 121 Front fixing-brackets	15a. Metal back height 89
4c. 185 Front fixing-brackets	15b. Metal back height 121
	15c. Metal back height 185

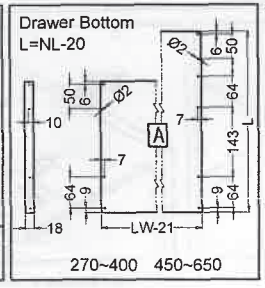
Nominal length	Internal drawer length	Min.installation length of drawer
270mm	242mm	275mm
300mm	272mm	305mm
350mm	322mm	355mm
400mm	372mm	405mm
450mm	422mm	455mm
500mm	472mm	505mm
550mm	522mm	555mm
600mm	572mm	605mm
650mm	622mm	655mm

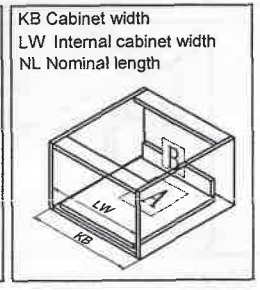
Drawer Back and Bottom Dimensions (mm)



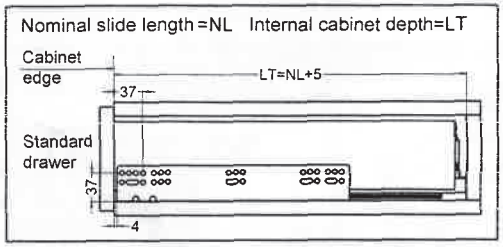
Type	89	121	185
H	59	91	155



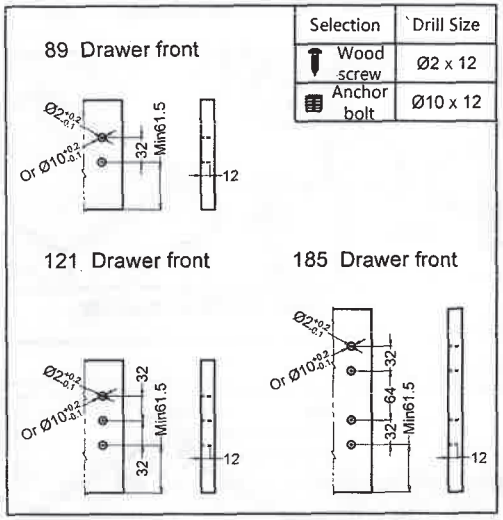




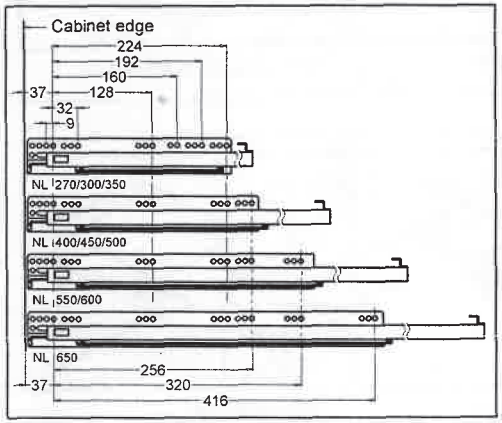
Installation dimensions (mm)



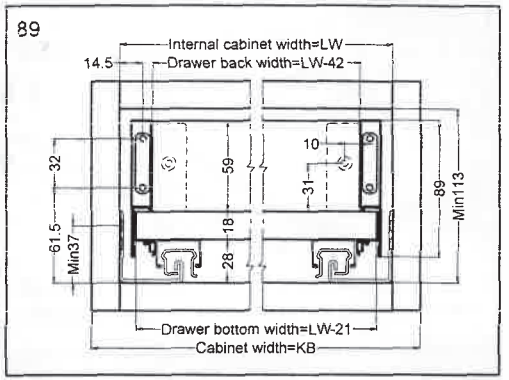
Drawer installation dimensions (mm)

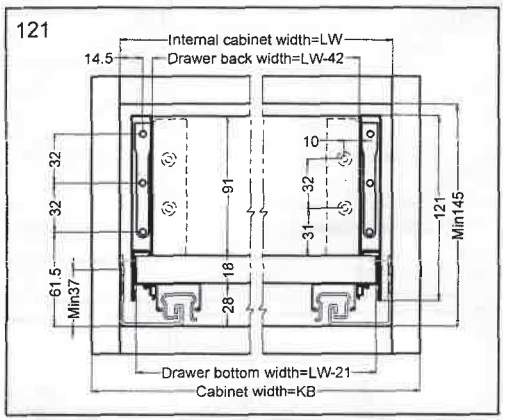


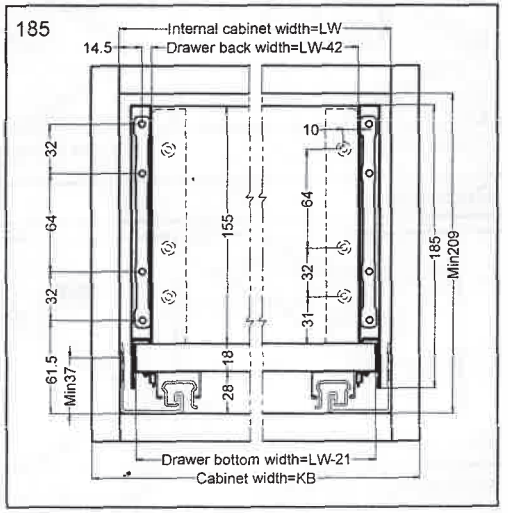
Screw positions of the sides (mm)

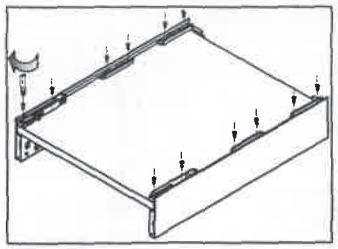


Drawer installation dimensions (mm)

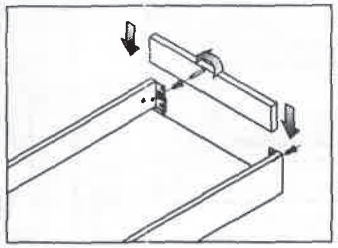




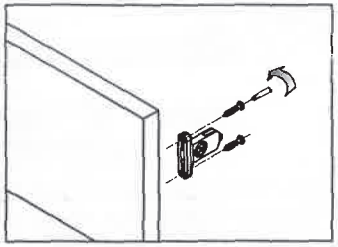




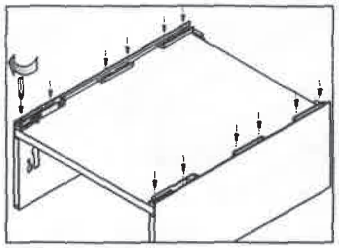
Bottom assembly



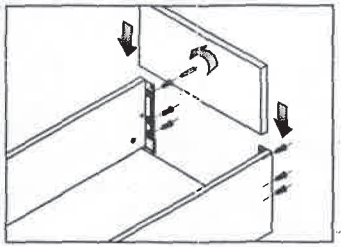
Back assembly



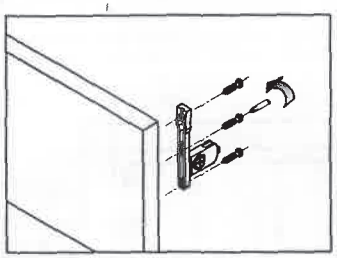
Front bracket assembly



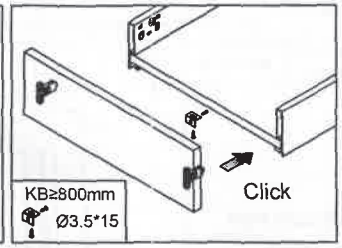
Bottom assembly



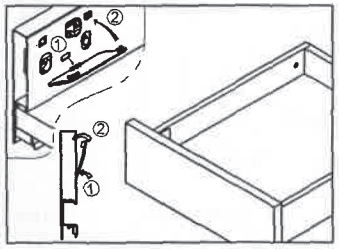
Back assembly



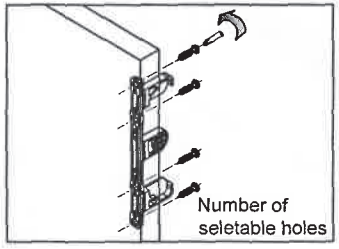
Front bracket assembly



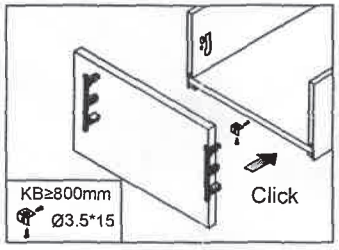
Front assembly



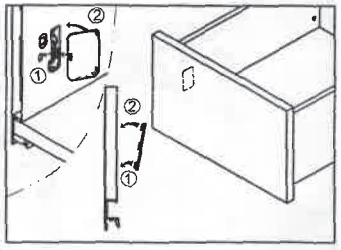
Inside Wall Cover assembly



Front bracket assembly

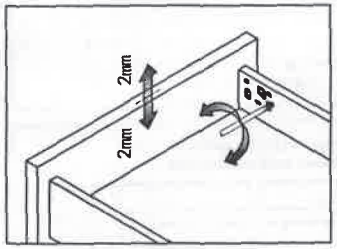


Front assembly

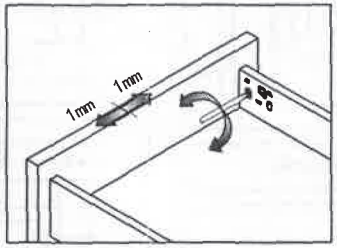


Inside Wall Cover assembly

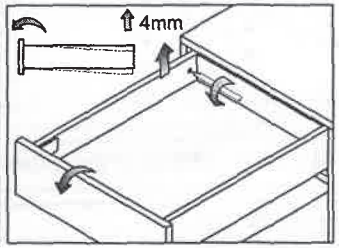
Adjustment



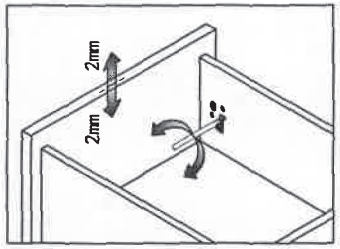
Up&down adjustment



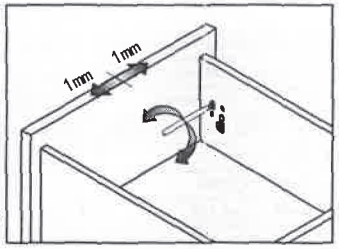
Left&right adjustment



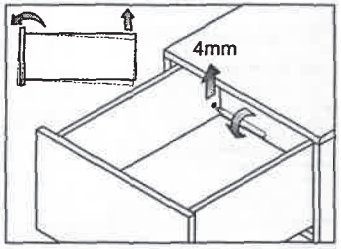
Front slope angle adjustment



Up&down adjustment

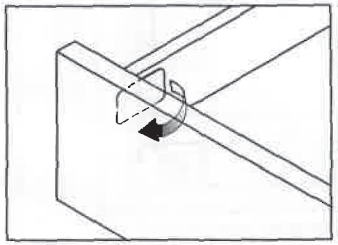


Left&right adjustment

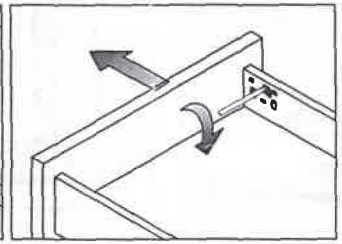


Front slope angle adjustment

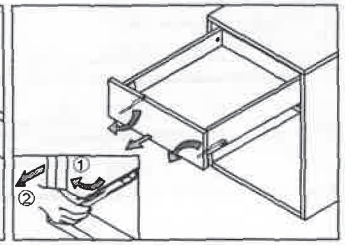
Removal



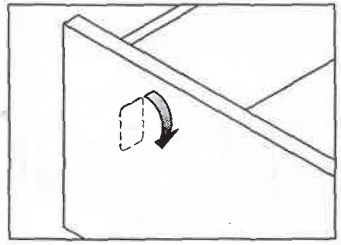
Tip up the cover and pull out



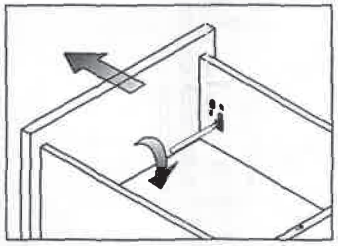
Removal drawer front



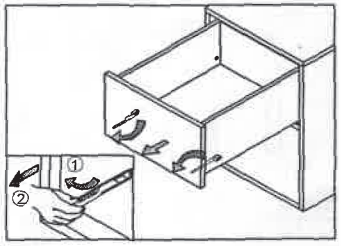
Removal drawer



Tip up the cover and pull out



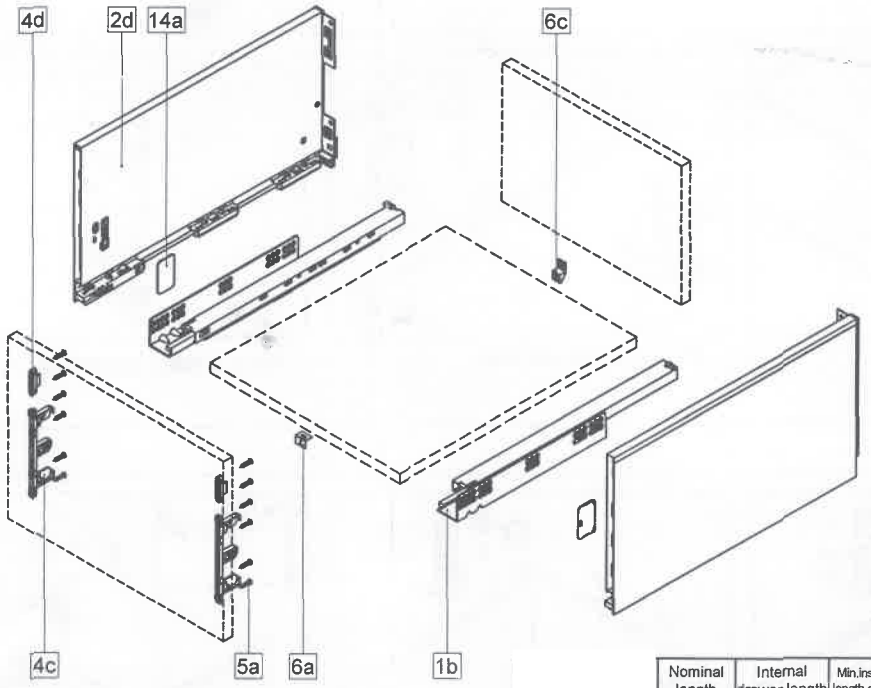
Removal drawer front



Removal drawer

StrongMax18 H 249 NL 270-650

Components

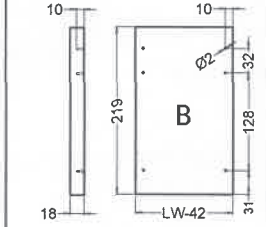


1b. Cabinet profiles L/R	5a. Front fixing-brackets screw (Ø4x17)
2d. 249 Drawer Sides L/R	6a. Front fixing (for wide drawer)
4c. 185 Front fixing-brackets	6c. Back fixing (for wide drawer)
4d. 249 Front fixing-brackets	14a. Side cover plate

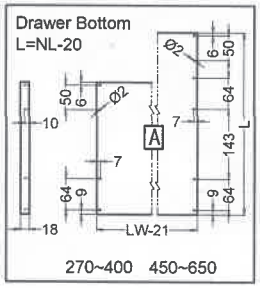
Nominal length	Internal drawer length	Min.installation length of drawer
270mm	244mm	275mm
300mm	274mm	305mm
350mm	324mm	355mm
400mm	374mm	405mm
450mm	424mm	455mm
500mm	474mm	505mm
550mm	524mm	555mm
600mm	574mm	605mm
650mm	624mm	655mm

Drawer Back and Bottom Dimensions (mm)

Back

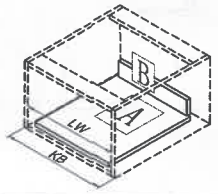


Drawer Bottom
L=NL-20



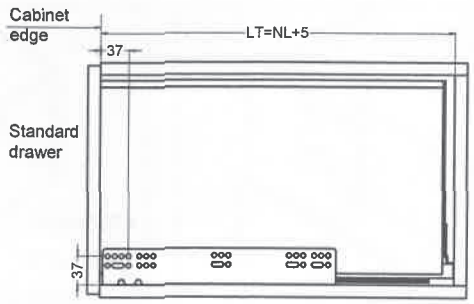
270~400 450~650

KB Cabinet width
LW Internal cabinet width
NL Nominal length



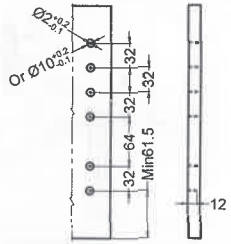
Installation dimensions (mm)

Nominal slide length=NL Internal cabinet depth=LT



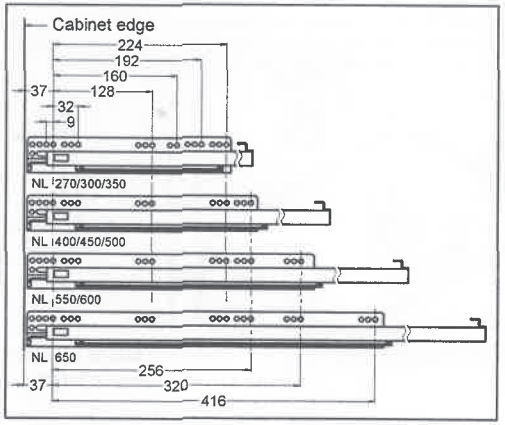
Drawer installation dimensions (mm)

249 Drawer front



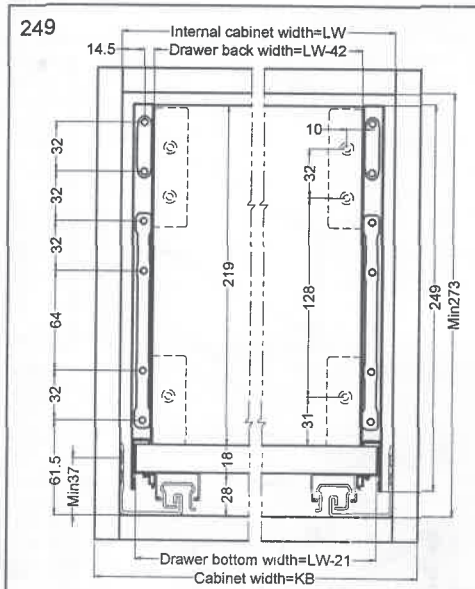
Selection	Drill Size
Wood screw	Ø2 x 12
Anchor bolt	Ø10 x 12

Screw positions of the sides (mm)

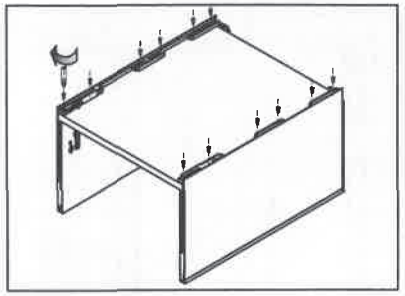


Drawer installation dimensions (mm)

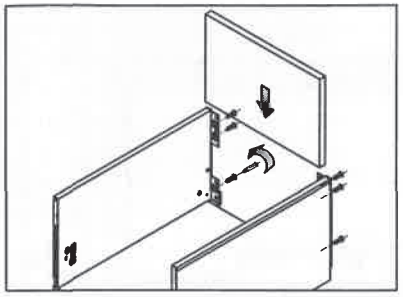
249



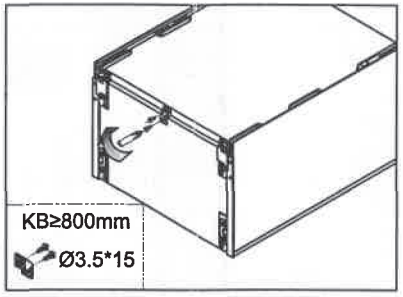
Assembly



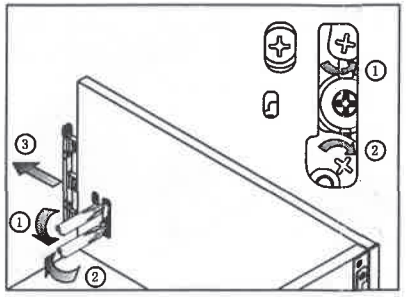
Bottom assembly



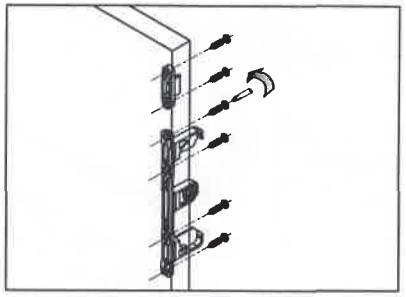
Back assembly



Back fixing assembly

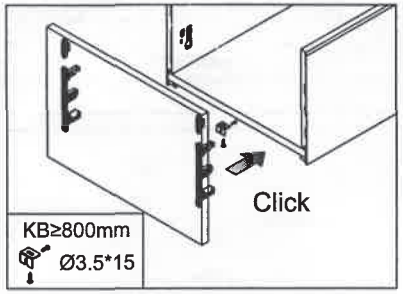


Front bracket release

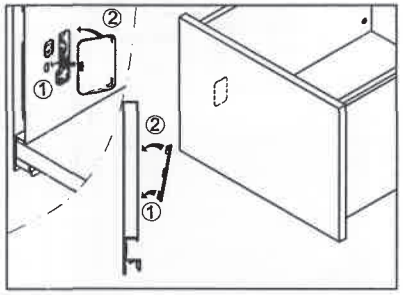


Front bracket assembly

Assembly

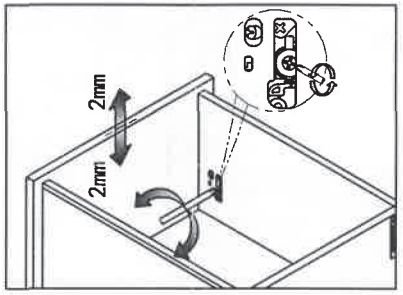


Front assembly

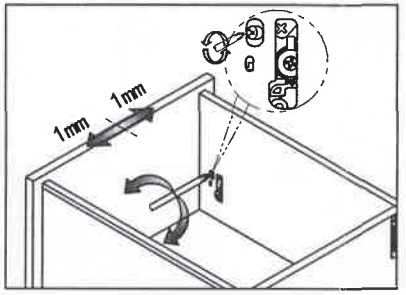


Inside Wall Cover assembly

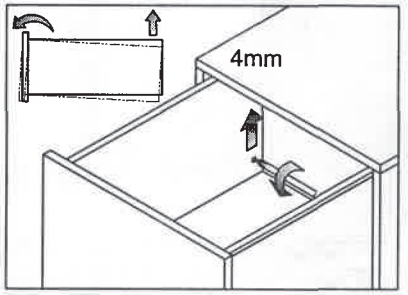
Adjustment



Up&down adjustment

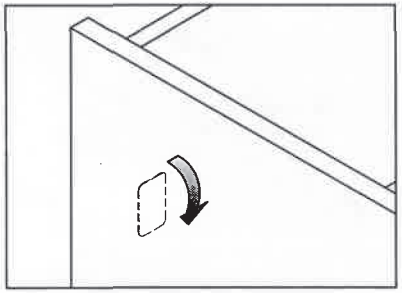


Left&right adjustment

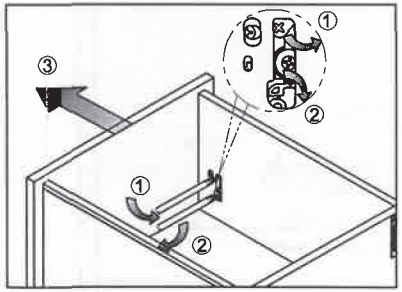


Front slope angle adjustment

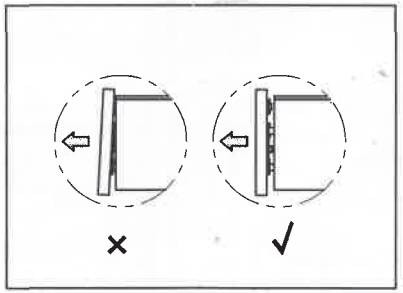
Removal



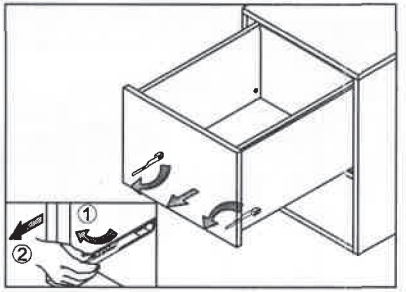
Tip up the cover and pull out



Removal drawer front



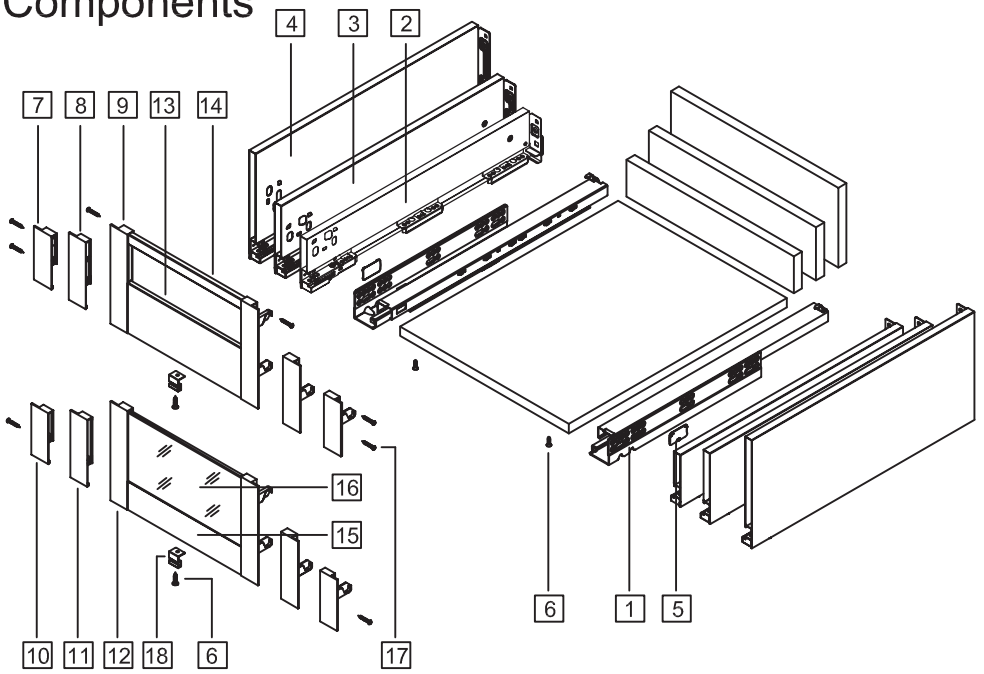
Move the drawer front out horizontally



Removal drawer

StrongMax18 H 89/121/185 Inner drawer

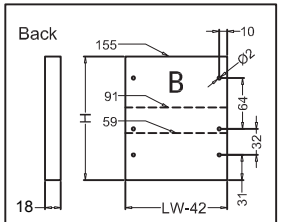
Components



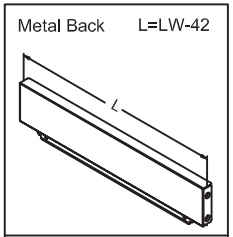
1.Cabinet profiles：L/R	10.89-2 Front Fixing brackets L/R
2.89 Drawer profiles：L/R	11.121-2Front Fixing brackets L/R
3.121 Drawer profiles：L/R	12.185-2Front Fixing brackets L/R
4.185 Drawer profiles：L/R	13.1 Front section
5.Side cover plate	14.Cross square rail
6.Bottom&Back screw (Ø3.5x15)	15.2 Front section
7.89-1 Front Fixing brackets L/R	16.Glass Front (89/121/185)
8.121-1 Front Fixing brackets L/R	17.Front section Screw (Ø4x30/Ø4x17)
9.185-1Front Fixing brackets L/R	18.Bottom fixed

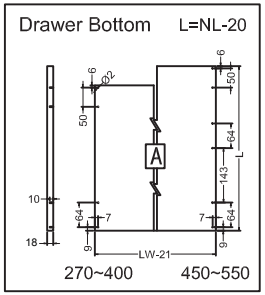
Nominal length	Internal drawer length	Min.installation length of drawer
270mm	234mm	275mm
300mm	264mm	305mm
350mm	314mm	355mm
400mm	364mm	405mm
450mm	414mm	455mm
500mm	464mm	505mm
550mm	514mm	555mm

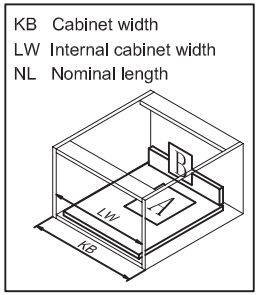
Drawer Back and Bottom Dimensions



Type	89	121	185
H (mm)	59	91	155

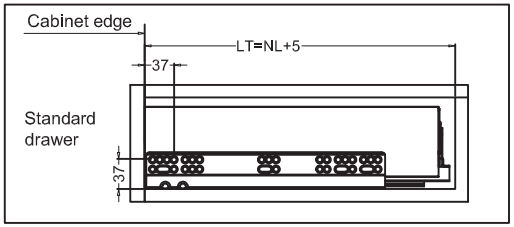




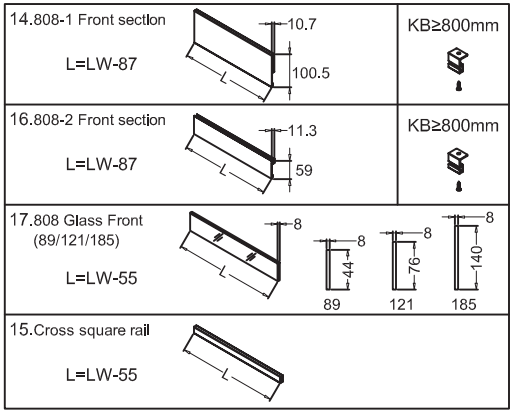


Installation dimensions (mm)

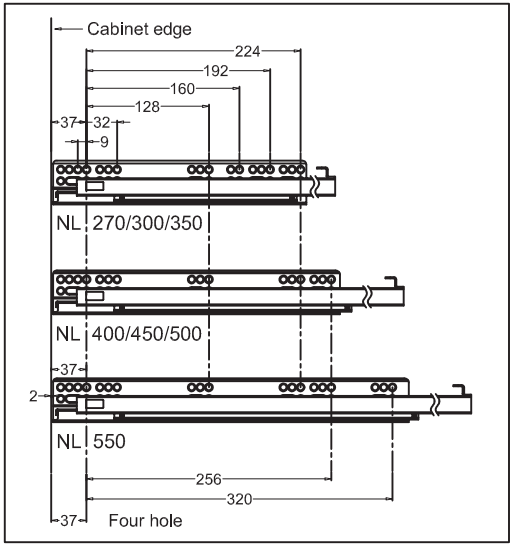
Nominal slide length=NL Internal cabinet depth=LT



Accessories cutting (mm)

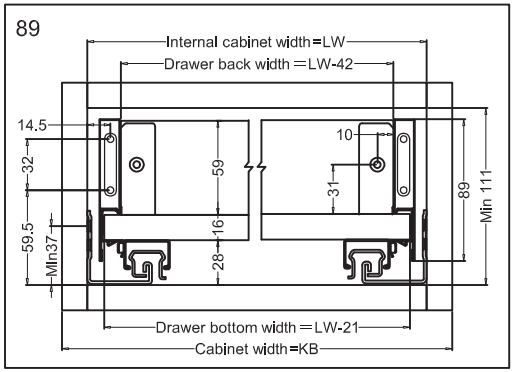


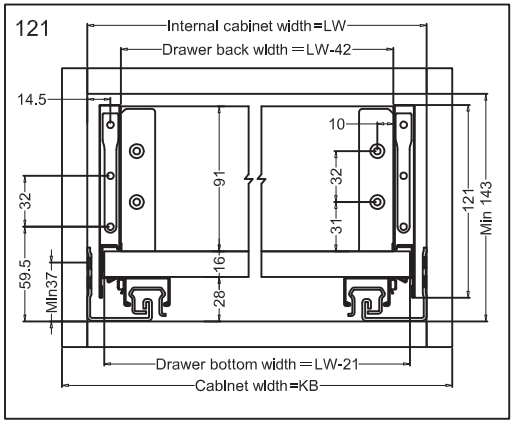
Screw positions of the sides

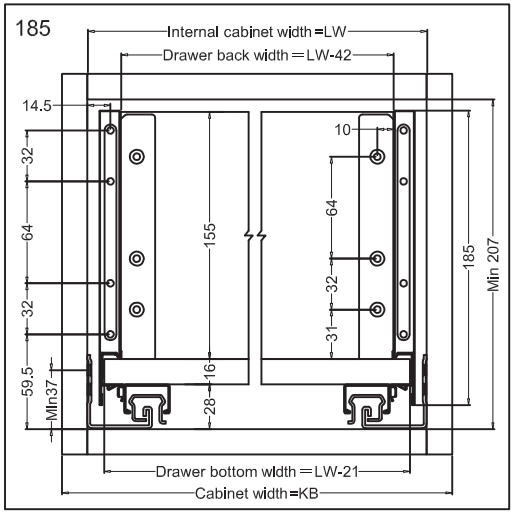


Drawer installation dimensions (mm)

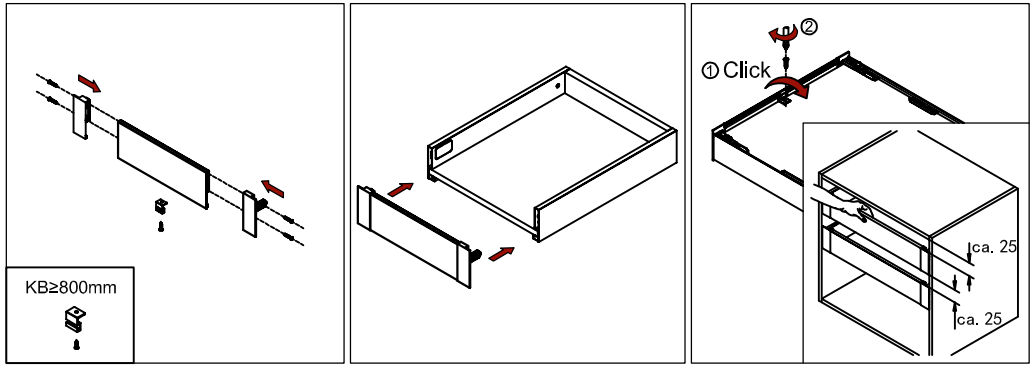
LW=Internal cabinet width



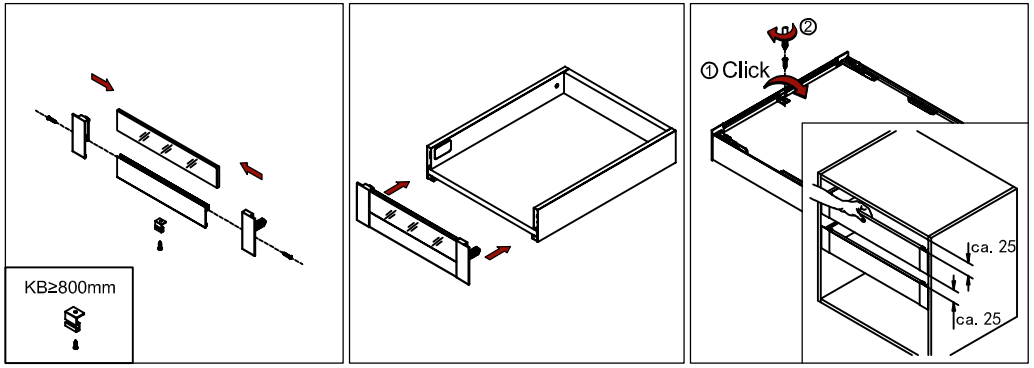




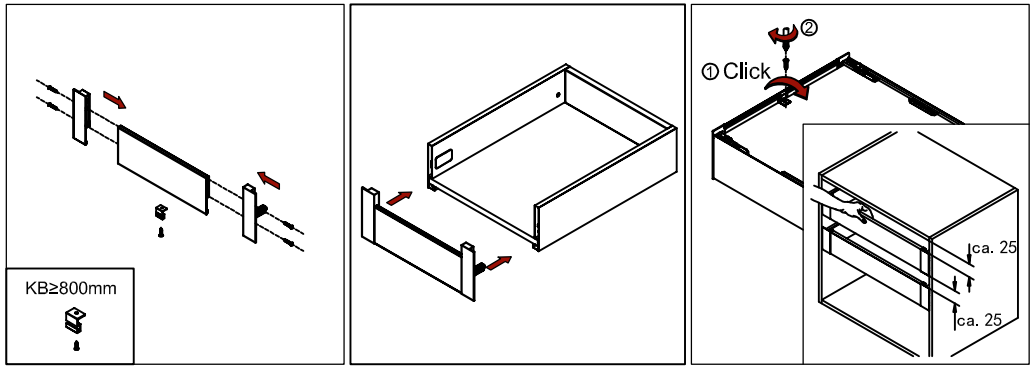
StrongMax - 89 Inner drawer front assembly



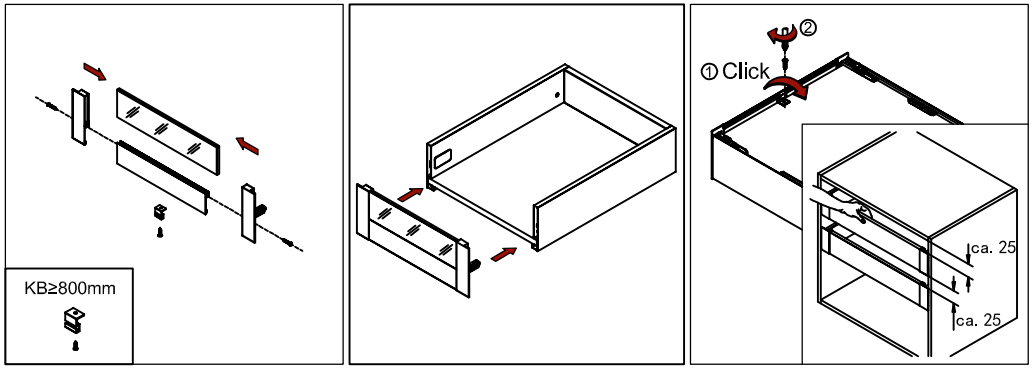
StrongMax - 89 Inner drawer glass front assembly



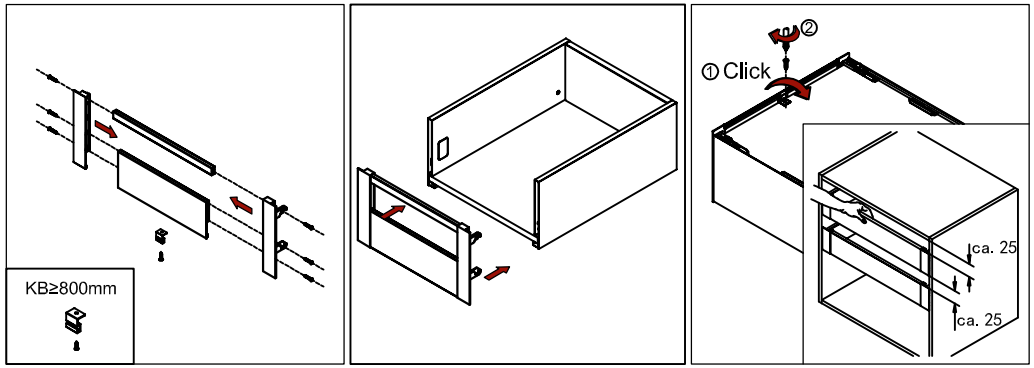
StrongMax - 121 Inner drawer front assembly



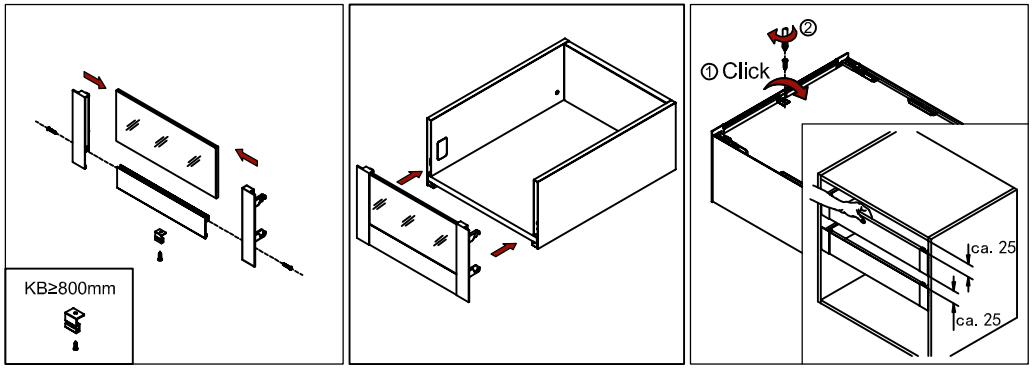
StrongMax - 121 Inner drawer glass front assembly



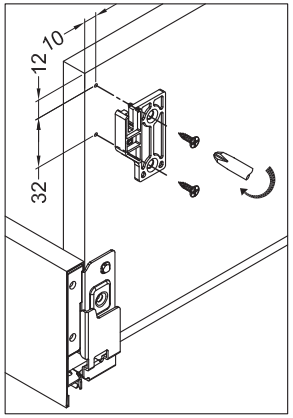
StrongMax - 185 Inner drawer front assembly



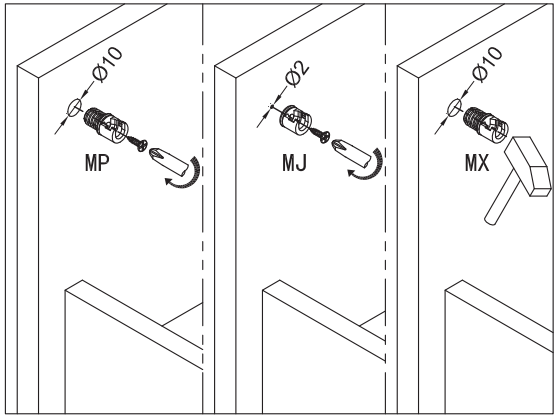
StrongMax - 185 Inner drawer glass front assembly



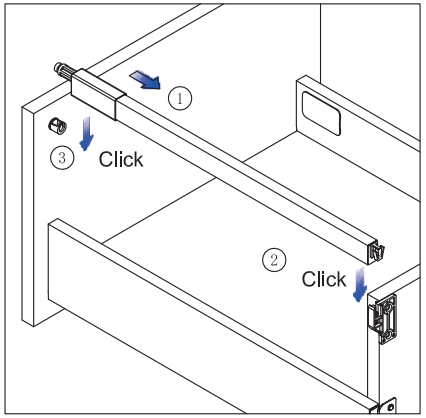
StrongMax Extension Rails



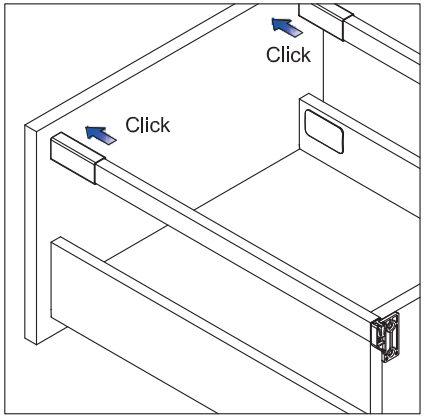
Fix rail rear brackets L/R



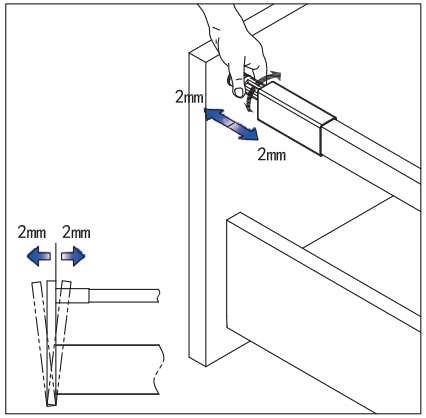
Fix dowels（MP/MJ/MX）



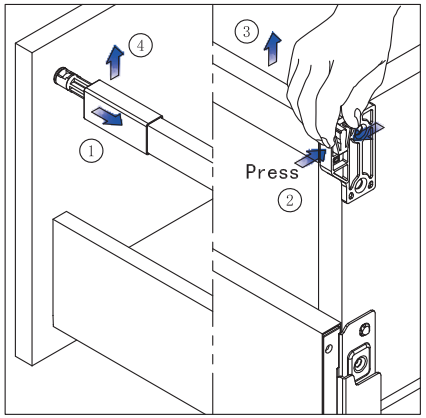
Click on rails L/R



Slide-on the cover, Done!



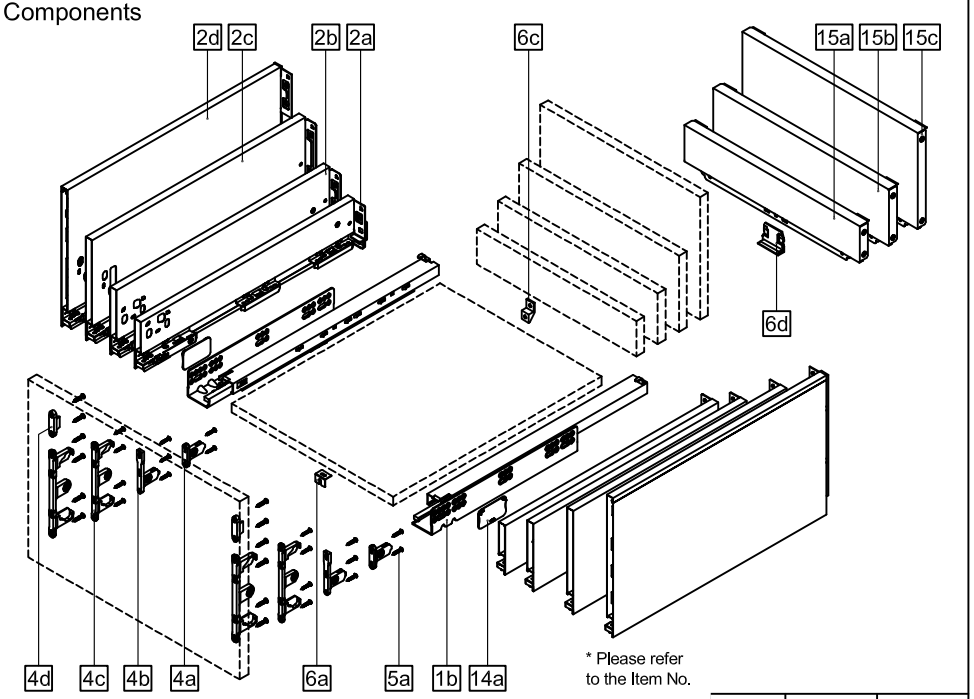
Turn insert to adjust length of rail



Remove the rails

StrongMax PUSH 300 - 550 mm

Components

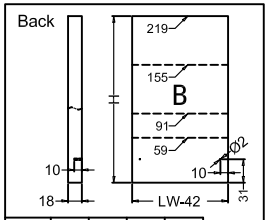


* Please refer to the Item No.

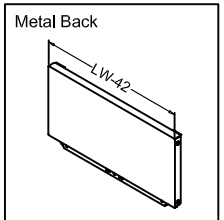
1b. Cabinet profiles L/R	5a. Front fixing-brackets screw (Ø4x17)
2a. 89 Drawer Sides L/R	6a. Front fixing (for wide drawer)
2b. 121 Drawer Sides L/R	6c. Back fixing (for wide drawer)
2c. 185 Drawer Sides L/R	6d. Metal back fixing (for wide drawer)
2d. 249 Drawer Sides L/R	14a. Side cover plate
4a. 89 Front fixing-brackets	15a. Metal back height 89
4b. 121 Front fixing-brackets	15b. Metal back height 121
4c. 185 Front fixing-brackets	15c. Metal back height 185
4d. 249 Front fixing-brackets	

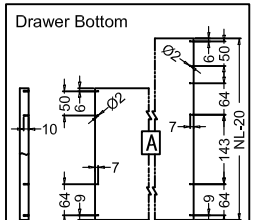
Nominal length	Internal drawer length	MinInstallation length of drawer
300mm	274mm	305mm
350mm	324mm	355mm
400mm	374mm	405mm
450mm	424mm	455mm
500mm	474mm	505mm
550mm	524mm	555mm

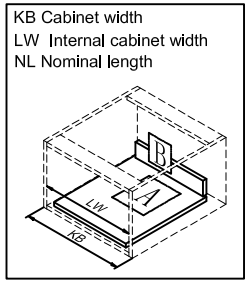
Drawer Back and Bottom Dimensions (mm)



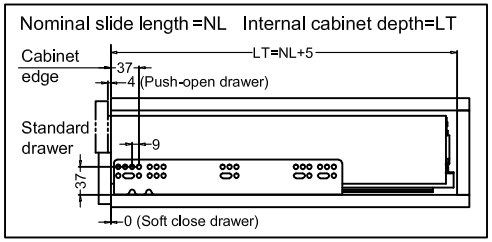
Type	89	121	185	249
H	59	91	155	219

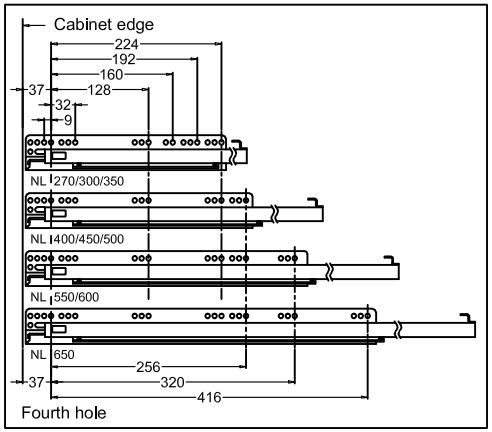




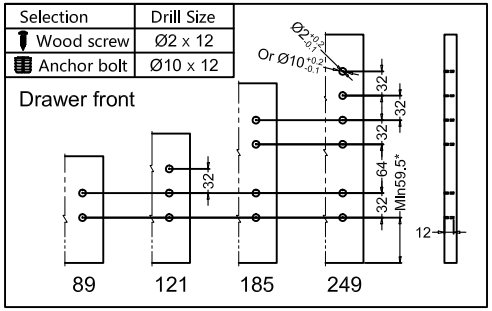


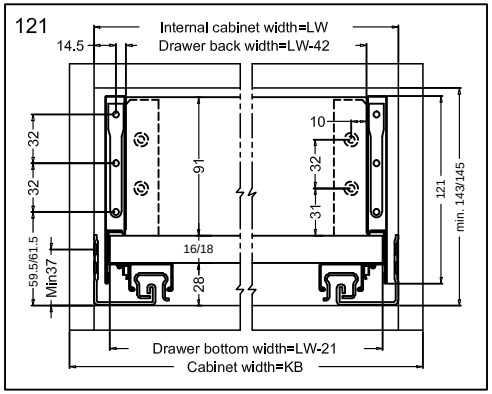
Installation dimensions (mm)

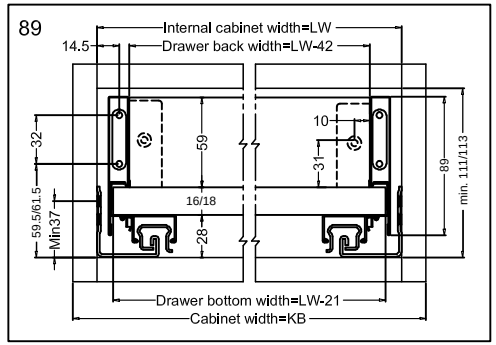


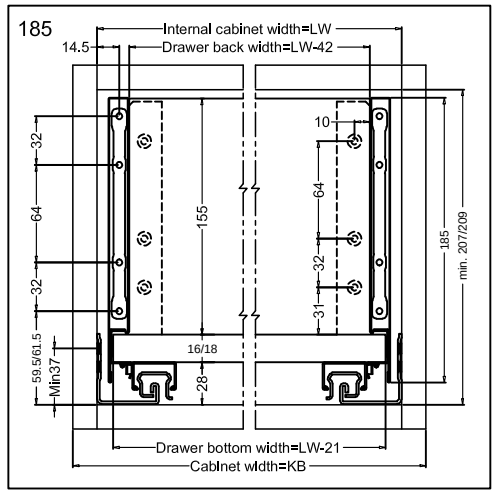


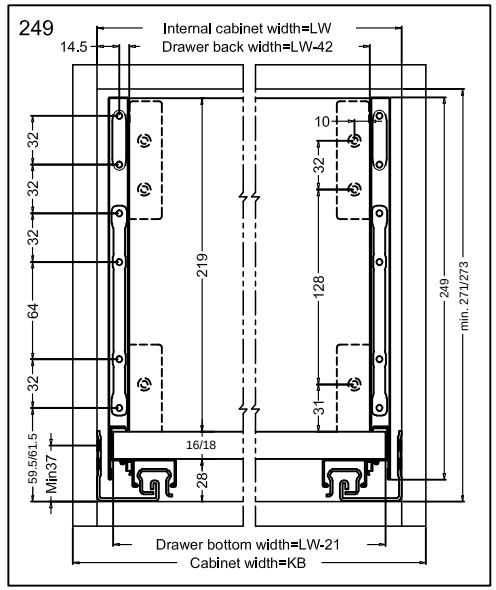
Selection	Drill Size
Wood screw	Ø2 x 12
Anchor bolt	Ø10 x 12





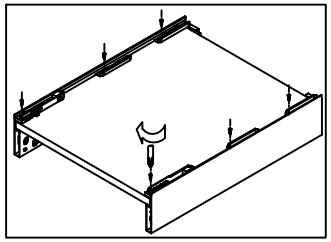




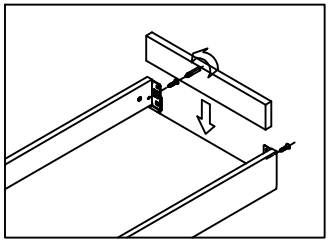


Assembly removal and adjustment

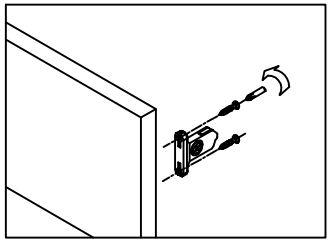
Assembly



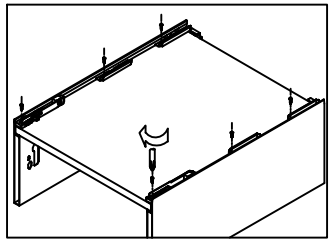
Bottom assembly



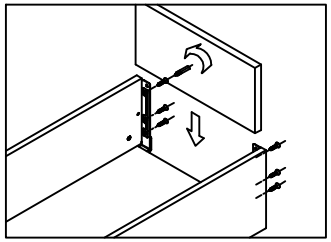
Back assembly



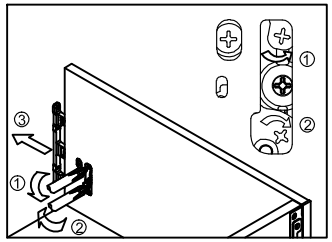
Front bracket assembly



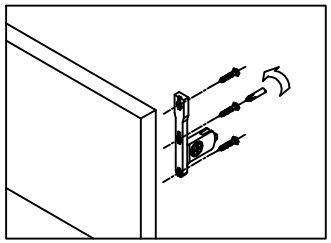
Bottom assembly



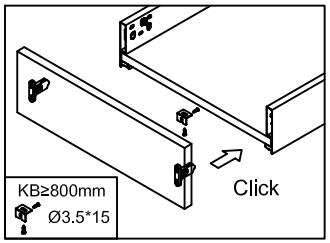
Back assembly



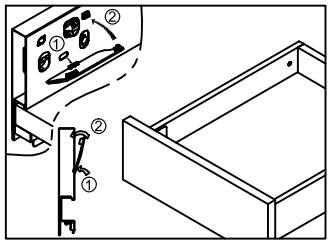
249 Front fixing-bracket release



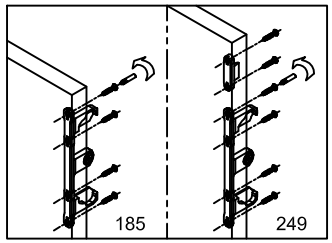
Front bracket assembly



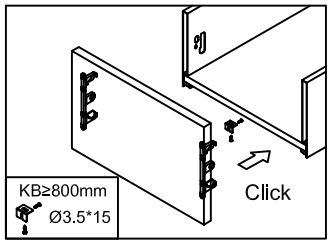
Front panel assembly



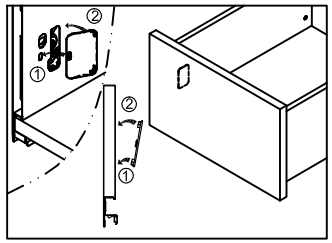
Side panel Cover assembly



Front bracket assembly

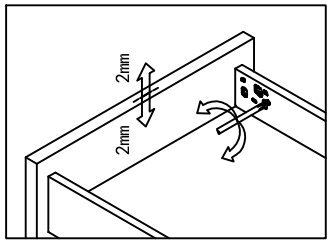


Front panel assembly

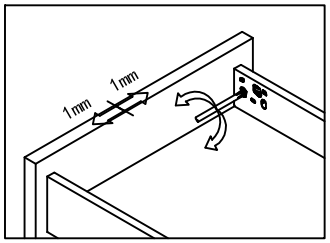


Side panel Cover assembly

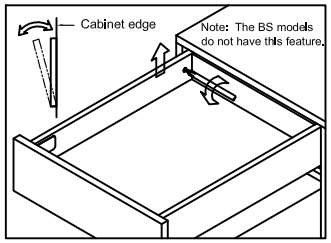
Adjustment



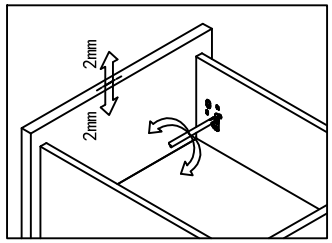
Up&down adjustment



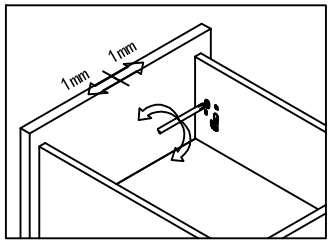
Left&right adjustment



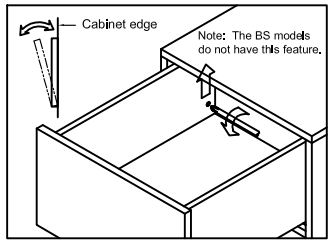
Tilting adjustment



Up&down adjustment

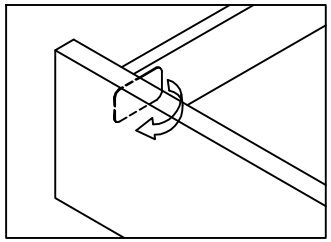


Left&right adjustment

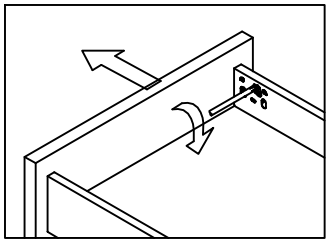


Tilting adjustment

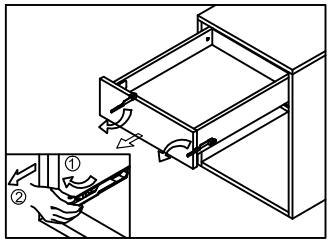
Removal



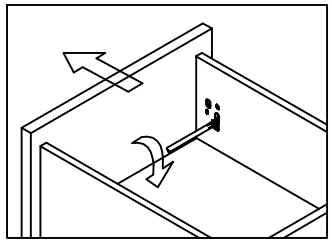
Remove the cover and pull out



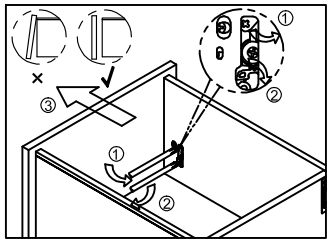
Front panel removal (89&121)



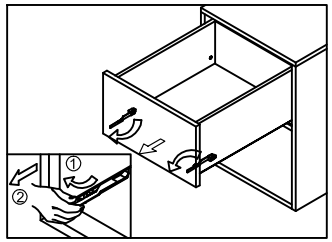
Drawer removal



Front panel removal (185)



Front panel removal (249)



Drawer removal